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RBW1805G01731-3G-7
Job Sheet 183054



DL-S #18
9-11

DAS
21
9-89

+
8295

10-15

Part No: RBW1805G01731-3G-7

Job Qty: 80 ea

Part Name: Jacking Screw



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/11/18

Job Tracking No:

Due Date: 9/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW1805G01731-3G REV 3 IPP REV A 18.02.20 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	80 Ea	9/24/18	9/24/18	0.00	0.00	Start Up Machining-4		JB 18-10-16
100	CNC Lathe	80 pcs	9/24/18	9/24/18	0.00	26.67	MORI SL-154		JB 18-10-16
110	QC	80 pcs	9/24/18	9/24/18	0.00	0.00	QC2 Machining-5		JB 18-10-16
120	QC	80 pcs	9/24/18	9/24/18	0.00	0.00	QC8 Machining-5		JB 18-10-16
130	Packaging	80 pcs	9/24/18	9/24/18	0.00	0.00	Packaging3-2		MLC
140	QC21-SA	80 Ea	9/24/18	9/24/18	0.00	0.00	QC21		21

Part Op 100 - 1-Machine as per folio FB923 FOLIO REV: _____ DWG REV: _____ 2-Debur OCT 18 2018
Descriptions: 130 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
93190A373	Hex Bolt	80 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	93190A373	80	55	0

Part Specifications

Specifications could not be found.



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Plex 9/11/18 2:03 PM dart.logan.david

Container No: S118942



Part: RBW1805G01731-3G-7

Job No: 183054

Serial No/Batch: S118942

Revision: 3

Inspector:

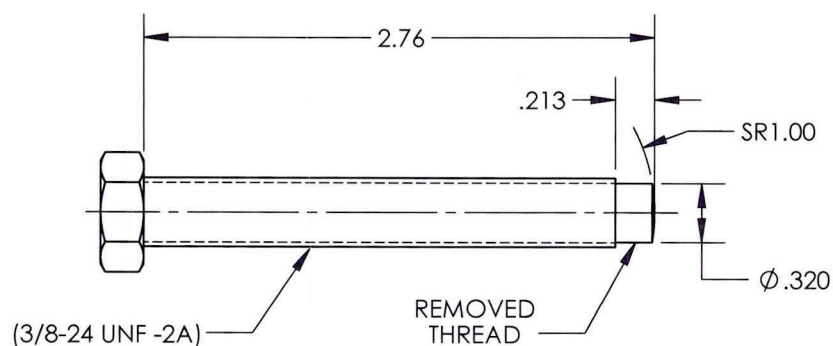
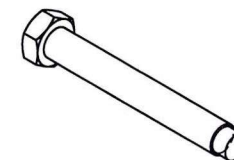
Exp Date:

Instructions:

Date: 10/15/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3	17-0143	-7 DELETED DIMS 2.75, .200. ADDED DIM'S 2.76, .213, SR 1.00.	6/19/2017	RJC	JAG



(-7)

JACKING SCREW

DART AEROSPACE	
TITLE MVA REMOVAL TOOL	
DWG NO. RBW1805G01731-3G-7	REV 3
MAT'L S.S.	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX $\pm .005$ FRACTIONS $\pm 1/8$
SPEC	.XX $\pm .01$ ANGLES $\pm 5^\circ$
	.X $\pm .1$ SURFACES = 125/
DRAWN BY: RJC 06/19/2017	1. BREAK ALL SHARP EDGES
CHECKED: DD 06/22/2017	.015 x 45° OR .015R
OPPS APPR: AA 06/26/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: JL 06/28/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: JAG 07/03/2017	USED ON MODEL
SCALE 1:1	AW139
DATE 6/19/2017	SHEET 5 OF 6

